

A. Schulman VOLOY™ 414 30% Glass Fiber Reinforced, Flame Retardant PBT

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT)

Material Notes:

Information provided by A. Schulman.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-VOLOY-414-30-Glass-Fiber-Reinforced-Flame-Retardant-PBT.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.73 g/cc	1.73 g/cc	ASTM D792
Linear Mold Shrinkage	0.0030 cm/cm @Thickness 3.175 mm	0.0030 in/in @Thickness 0.1250 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	127 MPa	18400 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	182 MPa	26400 psi	ASTM D790
Flexural Modulus	10.2 GPa	1480 ksi	ASTM D790
Izod Impact, Notched	0.481 J/cm	0.900 ft-lb/in	ASTM D256
Izod Impact, Unnotched	4.06 J/cm	7.60 ft-lb/in	ASTM D4812

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	232 °C	450 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	204 °C	399 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 260 °C	482 - 500 °F	
Mold Temperature	30.0 - 65.6 °C	86.0 - 150 °F	
Drying Temperature	130 °C	266 °F	
Dry Time	2 - 4 hour	2 - 4 hour	Predrying

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