

A. Schulman ComAlloy Lubrilon® 631 Nylon 6/6, Graphite/Molybdenum Disulfide Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, MoS2 Filled

Material Notes:

Data provided by the manufacturer, ComAlloy International Company. High performance and excellent lubricity with minimal surface wear. The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Lubrilon-631-Nylon-66-GraphiteMolybdenum-Disulfide-Filled.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in ³	
Linear Mold Shrinkage	0.0080 cm/cm	0.0080 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	116	116	ASTM D785
Tensile Strength, Ultimate	81.0 MPa	11700 psi	ASTM D638
Elongation at Break	5.0 %	5.0 %	ASTM D638
Flexural Strength	130 MPa	18900 psi	ASTM D790
Flexural Modulus	4.10 GPa	595 ksi	ASTM D790
Izod Impact, Notched	0.320 J/cm	0.599 ft-lb/in	ASTM D256
Izod Impact, Unnotched	4.32 J/cm	8.09 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	255 - 275 °C	491 - 527 °F	
Deflection Temperature at 0.46 MPa (66 psi)	226 °C	439 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	102 °C	216 °F	ASTM D648

Processing Properties	Metric	English	Comments
Processing Temperature	290 °C	554 °F	Approximate middle barrel temperature.

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215, Fengxian District, Shanghai City, China