

A. Schulman ComAlloy Hiloy® 624 Nylon 6/6, Glass Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Data provided by the manufacturer, ComAlloy International Company.43% Glass Reinforced.The ComAlloy product line has been integrated into the A Schulman product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_A-Schulman-ComAlloy-Hiloy-624-Nylon-66-Glass-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.48 g/cc	0.0535 lb/in ³	
Linear Mold Shrinkage	0.0020 cm/cm	0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	121	121	ASTM D785
Tensile Strength, Ultimate	181 MPa	26300 psi	ASTM D638
Elongation at Break	4.0 %	4.0 %	ASTM D638
Flexural Strength	268 MPa	38900 psi	ASTM D790
Flexural Modulus	12.5 GPa	1810 ksi	ASTM D790
Izod Impact, Notched	0.910 J/cm	1.70 ft-lb/in	ASTM D256
Izod Impact, Unnotched	6.41 J/cm	12.0 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	255 - 275 °C	491 - 527 °F	
Deflection Temperature at 0.46 MPa (66 psi)	265 °C	509 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	257 °C	495 °F	ASTM D648

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	271 - 285 °C	520 - 545 °F	

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