

**A. Schulman COMTUF® 464 Glass Reinforced Impact Modified PBT Alloy**

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Glass Filled, Impact Modified

**Material Notes:**

Information provided by A. Schulman.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_A-Schulman-COMTUF-464-Glass-Reinforced-Impact-Modified-PBT-Alloy.php](http://www.lookpolymers.com/polymer_A-Schulman-COMTUF-464-Glass-Reinforced-Impact-Modified-PBT-Alloy.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.67 g/cc	1.67 g/cc	ASTM D792
Linear Mold Shrinkage	0.0010 cm/cm @Thickness 3.175 mm	0.0010 in/in @Thickness 0.1250 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	140 MPa	20300 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	176 MPa	25500 psi	ASTM D790
Izod Impact, Notched	0.854 J/cm	1.60 ft-lb/in	ASTM D256
Izod Impact, Unnotched	5.34 J/cm	10.0 ft-lb/in	ASTM D4812

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	222 °C	432 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 260 °C	482 - 500 °F	
Mold Temperature	30.0 - 65.6 °C	86.0 - 150 °F	
Drying Temperature	130 °C	266 °F	
Dry Time	2 - 4 hour	2 - 4 hour	Predrying

**Contact Songhan Plastic Technology Co.,Ltd.**

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