

## 3M Scotchkote™ GP 830 WB Epoxy Primer

Category : Polymer , Thermoset , Epoxy

**Material Notes:**

3M Scotchkote WB Epoxy Primer GP 830 is a member of a range of Scotchkote waterborne coatings and has been specifically developed as a primer/tie coat for use on sealed mineral surfaces and existing coating. Information provided by 3M

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_3M-Scotchkote-GP-830-WB-Epoxy-Primer.php](http://www.lookpolymers.com/polymer_3M-Scotchkote-GP-830-WB-Epoxy-Primer.php)

Physical Properties	Metric	English	Comments
Density	1.50 g/cc	0.0542 lb/in <sup>3</sup>	
Solids Content	46 %	46 %	
Volatile Organic Compounds (VOC) Content	0.00 g/l	0.00 g/l	
Thickness	40.6 microns	1.60 mil	Dry
	88.9 microns	3.50 mil	Wet

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	100 °C	212 °F	Dry

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	Touch Dry
	480 min	8.00 hour	Hard Dry
	10100 min	168 hour	Full Cure
Shelf Life	24.0 Month	24.0 Month	
	@Temperature 5.00 - 32.0 °C	@Temperature 41.0 - 89.6 °F	

Descriptive Properties	Value	Comments
Appearance	Off white	

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