

## 3M Scotchkote™ 413/215 Patch Compound

**Category:** Other Engineering Material

**Material Notes:** 

Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer\_3M-Scotchkote-413215-Patch-Compound.php

Physical Properties	Metric	English	Comments
Solids Content	56.2 %	56.2 %	
Volatile Organic Compounds (VOC) Content	271 g/l	271 g/l	
Viscosity	1400 - 1550 cP	1400 - 1550 cP	Mixed

Thermal Properties	Metric	English	Comments
Flash Point	36.0 °C	96.8 °F	Closed Cup, Part A
	60.0 °C	140 °F	Closed Cup, Part B

Processing Properties	Metric	English	Comments
Shelf Life	24.0 Month	24.0 Month	

Descriptive Properties	Value	Comments
Appearance	Light Green	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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