

## 3M Scotchkote™ 413/215 Cold Weather Grade Patch Compound

**Category:** Other Engineering Material

**Material Notes:** 

Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer\_3M-Scotchkote-413215-Cold-Weather-Grade-Patch-Compound.php

Physical Properties	Metric	English	Comments
Solids Content	74.5 %	74.5 %	
Volatile Organic Compounds (VOC) Content	112 g/l	112 g/l	
Viscosity	1400 - 1650 cP	1400 - 1650 cP	Mixed

Thermal Properties	Metric	English	Comments
Flash Point	44.0 °C	111 °F	Closed Cup, Part B
	52.0 °C	126 °F	Closed Cup, Part A

Processing Properties	Metric	English	Comments
Shelf Life	24.0 Month	24.0 Month	

Descriptive Properties	Value	Comments
Appearance	Light Green	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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