

3M Scotch-Weld™ TL90 Threadlocker Anaerobic Adhesive

Category: Polymer, Adhesive

Material Notes:

3M™ Scotch-Weld™ Threadlocker Anaerobic Adhesives are one-component anaerobic adhesives that cure and seal threaded assemblies that meet a wide range of applications to prevent vibration loosening and/or leakage. All products provide excellent vibration, corrosion, and shock resistance. Engineered to provide different strengths, temperatures, nut/bolt sizes, and other requirements, some threadlockers allow removal and meet various selections depending on the specific application. TL90 is a low viscosity to provide a wicking action, medium strength threadlocker that locks and seals small compression and ferrule fitting with service temperature up to 400°F. It is useful for pre-assembled parts.Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-TL90-Threadlocker-Anaerobic-Adhesive.php

Physical Properties	Metric	English	Comments
Brookfield Viscosity	10 - 30 cP	10 - 30 cP	LVF #1 sp @ 30 rpm

Processing Properties	Metric	English	Comments
Cure Time	<= 5.00 min	<= 0.0833 hour	Fixture Time with Activator
	<= 20.0 min	<= 0.333 hour	Fixture Time
	1440 min	24.0 hour	Full Cure

Descriptive Properties	Value	Comments
Appearance	Green	

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