

## 3M Scotch-Weld™ TL77 Threadlocker Anaerobic Adhesive

Category : Polymer , Adhesive

**Material Notes:**

3M™ Scotch-Weld™ Threadlocker Anaerobic Adhesives are one-component anaerobic adhesives that cure and seal threaded assemblies that meet a wide range of applications to prevent vibration loosening and/or leakage. All products provide excellent vibration, corrosion, and shock resistance. Engineered to provide different strengths, temperatures, nut/bolt sizes, and other requirements, some threadlockers allow removal and meet various selections depending on the specific application. TL77 is a permanent, high strength, high viscosity threadlocker designed to work well with larger diameter (up to 1 ½") and coarse threaded parts. Information provided by 3M

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_3M-Scotch-Weld-TL77-Threadlocker-Anaerobic-Adhesive.php](http://www.lookpolymers.com/polymer_3M-Scotch-Weld-TL77-Threadlocker-Anaerobic-Adhesive.php)

Physical Properties	Metric	English	Comments
Brookfield Viscosity	6000 - 8000 cP	6000 - 8000 cP	RVT #4 sp @ 20 rpm

Processing Properties	Metric	English	Comments
Cure Time	<= 5.00 min	<= 0.0833 hour	Fixture Time with Activator
	<= 20.0 min	<= 0.333 hour	Fixture Time
	1440 min	24.0 hour	Full Cure

Descriptive Properties	Value	Comments
Appearance	Red	

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