

3M Scotch-Weld™ PR600B Plastic and Rubber Instant Adhesive

Category : Polymer , Adhesive

Material Notes:

3M™ Scotch-Weld™ Plastic and Rubber Instant Adhesive is designed to give exceptional performance on difficult-to-bond plastic and rubber substrates. This adhesive may be bonded to like substrates or in combination with metal or composite substrates. Superior performance is achieved on materials such as heavily plasticized PVC, EPDM, ABS, Nylon, Santoprene® and Viton®. PR600B is a black version of PR600. Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-PR600B-Plastic-and-Rubber-Instant-Adhesive.php

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in ³	
Brookfield Viscosity	510 - 660 cP	510 - 660 cP	LVF, sp 3 @ 30 rpm

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	82.0 °C	180 °F	
Minimum Service Temperature, Air	-54.0 °C	-65.2 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.0667 - 0.417 min	0.00111 - 0.00695 hour	Time to Handling Strength
	1440 min	24.0 hour	Full Cure

Descriptive Properties	Value	Comments
Appearance	Black Liquid	

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