

3M Scotch-Weld™ Hi-Strength Postforming 4693H High Performance Industrial Plastic Adhesives

Category : Polymer , Adhesive

Material Notes:

Features: High Viscosity grade in collapsible tubes for flow applications Clear elastomeric adhesives with high immediate bond strength, long tack range and contact bond properties Exhibits outstanding bond strength to many metals and many plastics such as ABS, glass filled polyester, polypropylene, linear polyethylene and hi-impact styrene Dries to a tough, flexible and transparent film with good resistance to water and aging. Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-Hi-Strength-Postforming-4693H-High-Performance-Industrial-Plastic-Adhesives.php

Physical Properties	Metric	English	Comments
Solids Content	38 - 43 %	38 - 43 %	
Brookfield Viscosity	1800 - 3000 cP	1800 - 3000 cP	RVF #4 sp @ 20 rpm @ 27°C

Mechanical Properties	Metric	English	Comments
Peel Strength	1.93 kN/m	11.0 pli	Polyethylene, linear, 180° after aging 1-2 days @ RT and 1 day
	3.16 kN/m	18.0 pli	Acrylic, 180° after aging 1-2 days @ RT and 1 day
	3.33 kN/m	19.0 pli	Nylon 6, 180° after aging 1-2 days @ RT and 1 day
	3.33 kN/m	19.0 pli	Polypropylene, 180° after aging 1-2 days @ RT and 1 day
	3.51 kN/m	20.0 pli	ABS, 180° after aging 1-2 days @ RT and 1 day
	3.51 kN/m	20.0 pli	Phenolic Board, 180° after aging 1-2 days @ RT and 1 day
	3.51 kN/m	20.0 pli	PVC, Hi-Impact, 180° after aging 1-2 days @ RT and 1 day
	3.68 kN/m	21.0 pli	Polyester, filled, 180° after aging 1-2 days @ RT and 1 day
	3.68 kN/m	21.0 pli	Styrene, Hi-Impact, 180° after aging 1-2 days @ RT and 1 day
	3.86 kN/m	22.0 pli	Steel, 180° after aging 1-2 days @ RT and 1 day
	4.03 kN/m	23.0 pli	Aluminum, 180° after aging 1-2 days @ RT and 1 day

Thermal Properties	Metric	English	Comments
Flash Point	-17.0 °C	1.40 °F	CC

Descriptive Properties	Value	Comments
Appearance	Clear	
Base	Synthetic Elastomer	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China