

3M Scotch-Weld™ HP54 Pipe Sealant Anaerobic Adhesives

Category: Polymer, Adhesive

Material Notes:

3M™ Scotch-Weld™ Pipe Sealant Anaerobic Adhesives are one-component anaerobic sealants that cure and seal hydraulic and pneumatic pipes and fittings to withstand high temperatures and pressures. HP54 is a liquid sealant typically used in refrigeration systems. It has excellent chemical resistance and a high breakaway torque strength.Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-HP54-Pipe-Sealant-Anaerobic-Adhesives.php

Physical Properties	Metric	English	Comments
Brookfield Viscosity	2200 - 2800 cP	2200 - 2800 cP	LVF #3 @ 20 rpm

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	149 °C	300 °F	
Minimum Service Temperature, Air	-54.0 °C	-65.2 °F	

Processing Properties	Metric	English	Comments
Cure Time	1440 min	24.0 hour	Full Cure

Descriptive Properties	Value	Comments
Appearance	Red Liquid	

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