

3M Scotch-Weld™ 6111 Green Bulk only Adhesive

Category : Polymer , Adhesive

Material Notes:

Same as 6111 tan but green in color Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-6111-Green-Bulk-only-Adhesive.php

Physical Properties	Metric	English	Comments
Density	0.920 g/cc	0.0332 lb/in ³	
Brookfield Viscosity	3000 - 5000 cP @Temperature 191 °C	3000 - 5000 cP @Temperature 375 °F	

Mechanical Properties	Metric	English	Comments
Peel Strength	1.44 kN/m	8.20 pli	HDPE, 180°
	1.74 kN/m	9.90 pli	PVC, 180°
	2.12 kN/m	12.1 pli	ABS, 180°
	2.89 kN/m	16.5 pli	Cold Rolled Steel, 180°
	5.96 kN/m	34.0 pli	on canvas
	6.03 kN/m	34.4 pli	Fir, 180°
	8.12 kN/m	46.3 pli	PP, 180°

Thermal Properties	Metric	English	Comments
Flash Point	259 °C	498 °F	
Ring & Ball Softening Point	140 °C	284 °F	ASTM E28-99

Processing Properties	Metric	English	Comments
Shelf Life	24.0 Month	24.0 Month	

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