

3M Scotch-Weld™ 3764 Hot Melt Adhesive

Category : Polymer , Adhesive

Material Notes:

Bonds variety of plastics including polycarbonate, polyethylene, and polypropylene and Flexible at low temperatures Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Scotch-Weld-3764-Hot-Melt-Adhesive.php

Physical Properties	Metric	English	Comments
Brookfield Viscosity	6000 cP @Temperature 191 °C	6000 cP @Temperature 375 °F	

Mechanical Properties	Metric	English	Comments
Shear Strength	2.69 MPa	390 psi	On Douglas Fir
Peel Strength	2.45 kN/m	14.0 pli	on canvas

Thermal Properties	Metric	English	Comments
Flammability, UL94	V-2	V-2	
Ring & Ball Softening Point	88.0 °C	190 °F	ASTM E28-99

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