

## 3M Scotch-Weld™ 3731 Hot Melt Adhesive

Category : Polymer , Adhesive

**Material Notes:**

High heat resistance and Bonds plastics including polyethylene, polypropylene Information provided by 3M

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_3M-Scotch-Weld-3731-Hot-Melt-Adhesive.php](http://www.lookpolymers.com/polymer_3M-Scotch-Weld-3731-Hot-Melt-Adhesive.php)

Physical Properties	Metric	English	Comments
Brookfield Viscosity	12000 cP @Temperature 191 °C	12000 cP @Temperature 375 °F	

Mechanical Properties	Metric	English	Comments
Shear Strength	3.38 MPa	490 psi	On Douglas Fir
Peel Strength	3.86 kN/m	22.0 pli	on canvas

Thermal Properties	Metric	English	Comments
Ring & Ball Softening Point	157 °C	315 °F	ASTM E28-99

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