## **3M S15 Glass Bubbles**

Category : Ceramic , Glass

## Material Notes:

3M<sup>™</sup> Glass Bubbles are engineered hollow glass microspheres that are alternatives to conventional fillers and additives such as silicas, calcium carbonate, talc, clay, etc., for many demanding applications. These low-density particles are used in a wide range of industries to reduce part weight, lower costs and enhance product properties. The unique spherical shape of 3M glass bubbles offers a number of important benefits, including: higher filler loading, lower viscosity/improved flow and reduced shrinkage and warpage. It also helps the 3M glass bubbles blend readily into compounds and makes them adaptable to a variety of production processes including spraying, casting and molding. The chemically stable soda-lime-borosilicate glass composition of 3M glass bubbles provides excellent water resistance to create more stable emulsions. They are also non-combustible and nonporous, so they do not absorb resin. And, their low alkalinity gives 3M glass bubbles compatibility with most resins, stable viscosity and long shelf life.Information provided by 3M

## Order this product through the following link: http://www.lookpolymers.com/polymer\_3M-S15-Glass-Bubbles.php

Physical Properties	Metric	English	Comments
Density	0.130 - 0.170 g/cc	0.00470 - 0.00614 lb/in³	
	0.150 g/cc	0.00542 lb/in <sup>3</sup>	
Volatiles	0.50 %	0.50 %	
Particle Size	25 µm	25 µm	10th%
	55 µm	55 µm	50th%
	90 µm	90 µm	90th%
	95 µm	95 µm	Effective Top Size

Mechanical Properties	Metric	English	Comments
Compressive Strength	2.07 MPa	300 psi	

Thermal Properties	Metric	English	Comments
Thermal Conductivity	0.0550 W/m-K	0.382 BTU-in/hr-ft²-°F	
Maximum Service Temperature, Air	600 °C	1110 °F	

Electrical Properties	Metric	English	Comments
	1.2 - 2.0	1.2 - 2.0	
Dielectric Constant	@Frequency 1.00e+8 Hz	@Frequency 1.00e+8 Hz	



Descriptive Properties	Value	Comments
Alkalinity	<0.5 milliequivalents/gram	
Appearance	White	unaided eye
Chemical Resistance	soda-lime-borosilicate glass	
Oil Absorption	0.2-0.6 g oil/100 cc	ASTM D1483

## Contact Songhan Plastic Technology Co.,Ltd.

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