

3M Dyneon™ FC 2144 Fluoroelastomer

Category : Polymer , Thermoset , Fluoropolymer, TS , Rubber or Thermoset Elastomer (TSE)

Material Notes:

3M™ Dyneon™ Fluoroelastomer FC 2144 can be compounded using standard water cooled internal mixers or two-roll mills with standard fillers and ingredients utilized in typical fluoroelastomer formulations. The “dry” ingredients should be blended before adding to the masticated gum. For best results, Dyneon FC 2144 should be banded on the mill several minutes prior to adding the blended dry ingredients. Once mixed, the compounded stocks have good scorch resistance and storage stability. Composition: dipolymer of vinylidene fluoride and hexafluoropropylene Higher viscosity version of FC 2123 Medium viscosity Process targets: transfer and compression molding, bonding and calendaring Proprietary incorporated cure technology Excellent release and hot tear properties essential for di-polymer complex geometric profiles and parts containing severe undercuts Information provided by Dyneon, A 3M Company

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Dyneon-FC-2144-Fluoroelastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.80 g/cc	1.80 g/cc	
Mooney Viscosity	41 @Temperature 121 °C	41 @Temperature 250 °F	ML1+10

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	70	70	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C; ASTM D2240
Tensile Strength at Break	17.5 MPa	2540 psi	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C
Elongation at Break	260 %	260 %	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C
100% Modulus	0.00379 GPa	0.550 ksi	Press Cure 5 minutes @ 177°C, Post Cure 24 hours @ 260°C
Compression Set	17 %	17 %	Aged 70 hours @ 200°C, -214 O-rings; ASTM D395 Method B

Thermal Properties	Metric	English	Comments
Transformation Temperature	-18.0 °C	-0.400 °F	TR10; ASTM D1329

Component Elements Properties	Metric	English	Comments
Fluorine, F	65.9 %	65.9 %	

Descriptive Properties	Value	Comments
Color	Opaque Off-White	

Descriptive Properties	Value	Comments
ML, Minimum Torque	1.5 inch-lb	100 cpm, 0.5° Arc, 6 Minutes @ 177°C
Solubility	Ketones and Esters	
t ⁵⁰ , Time to 50% cure	1.2 minutes	100 cpm, 0.5° Arc, 6 Minutes @ 177°C
t ⁹⁰ - Time to 90% cures	1.9 minutes	100 cpm, 0.5° Arc, 6 Minutes @ 177°C
ts2 - Time to 2 in-lb rise from min	0.9 minutes	100 cpm, 0.5° Arc, 6 Minutes @ 177°C

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