

## 3M Dyneon™ Dynamar™ FX 5911 Polymer Processing Additive

Category : Other Engineering Material , Additive/Filler for Polymer , Polymer , Thermoplastic , Fluoropolymer

### Material Notes:

Dynamar FX 5911 is a free-flowing fluoropolymer processing aid that is designed for use at very low levels (typically 250-1000 ppm) necessary to improve processing, it does not alter or detract from the good physical properties associated with high strength plastics.

**Features and Benefits**  
 Broadens extrusion processing capabilities of polyolefin resins  
 Reduces or eliminates die build-up  
 Ideal for use in high viscosity, high molecular weight polyolefins  
 Excellent thermal stability for high temperature processing  
 Lowers apparent melt viscosity  
 For use at very low levels  
 Free-flowing fluoropolymer processing aid  
 Can offer performance and cost advantages  
 Information provided by Dyneon, A 3M Company

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_3M-Dyneon-Dynamar-FX-5911-Polymer-Processing-Additive.php](http://www.lookpolymers.com/polymer_3M-Dyneon-Dynamar-FX-5911-Polymer-Processing-Additive.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.90 - 1.96 g/cc	1.90 - 1.96 g/cc	
Particle Size	<= 2400 µm	<= 2400 µm	0.98
Melt Index of Compound	5.0 - 14 g/10 min @Load 5.00 kg, Temperature 265 °C	5.0 - 14 g/10 min @Load 11.0 lb, Temperature 509 °F	

Thermal Properties	Metric	English	Comments
Melting Point	110 - 126 °C	230 - 259 °F	

Descriptive Properties	Value	Comments
Active Ingredients (%)	100	
Color	Clear to off-white	
Form	Free flowing granular	

## Contact Songhan Plastic Technology Co.,Ltd.

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