3M Controltac[™] 8655C ES Changeable Graphic Film with Comply[™] Adhesive

Category : Polymer , Film

Material Notes:

3M[™] Controlact[™] Plus Changeable Graphic Film with Comply[™] Adhesive 8655C ES combines the features found in Controltac and Comply adhesive technologies, including pressure activation, positionability and air release channels, for the fastest and easiest bubble-free graphic installations. This 4-mil film, designed for electrostatic imaging, is ideal for short-term removable graphics for fleet or commercial vehicles and indoor or outdoor graphic applications.Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Controltac-8655C-ES-Changeable-Graphic-Film-with-Comply-Adhesive.php

Physical Pro	operties	Metric	English	Comments
Thickness		102 microns	4.00 mil	without adhesive
		114 - 127 microns	4.50 - 5.00 mil	with adhesive

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	>= 23.3 MPa	>= 3380 psi	
Peel Strength	0.105 kN/m	0.600 pli	Adhesion to Fruehauf pre-painted panels
	0.316 kN/m	1.80 pli	Adhesion to Aluminum, anodized

Thermal Properties	Metric	English	Comments	
Maximum Service Temperature, Air	38.0 °C	100 °F		
Minimum Service Temperature, Air	-2.00 °C	28.4 °F		

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