

3M Controltac™ 8652C Changeable Graphic Film with Comply™ Adhesive

Category : Polymer , Film

Material Notes:

Film 8652C is a 2-mil film with sideable, repositionable, pressure-activated adhesive. This short-term durable and removable film is an excellent choice for fleet graphics, including surfaces with corrugations and rivets, and indoor and outdoor signs. The Comply adhesive has air release channels for fast and easy, bubble-free graphic installation. Use for electrostatic printing. Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Controltac-8652C-Changeable-Graphic-Film-with-Comply-Adhesive.php

Physical Properties	Metric	English	Comments
Thickness	50.8 microns	2.00 mil	without adhesive
	76.2 - 102 microns	3.00 - 4.00 mil	with adhesive

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	>= 17.2 MPa	>= 2490 psi	
Peel Strength	0.105 kN/m	0.600 pli	Adhesion to Glass
	0.298 kN/m	1.70 pli	Adhesion to Fruehauf pre-painted panels
	0.666 kN/m	3.80 pli	Adhesion to ABS

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	38.0 °C	100 °F	Flat surfaces with and without rivets
	38.0 °C	100 °F	Cured surfaces
Minimum Service Temperature, Air	2.00 °C	35.6 °F	Flat surfaces with and without rivets
	15.0 °C	59.0 °F	Cured surfaces

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