

3M Controltac™ 8640C ES Graphic Film with Comply™ Adhesive

Category : Polymer , Film

Material Notes:

This 4-mil film offers great versatility along with slidable, repositionable, pressure activated adhesive. This long term durable and removable film has excellent hiding power and stability, making it perfect for indoor and outdoor signs and fleet graphics. The film has Comply adhesive with air release channels for fast and easy, bubble-free graphic installations. Use for electrostatic imaging. Information provided by 3M

Order this product through the following link:

http://www.lookpolymers.com/polymer_3M-Controltac-8640C-ES-Graphic-Film-with-Comply-Adhesive.php

Physical Properties	Metric	English	Comments
Thickness	102 microns	4.00 mil	without adhesive
	114 - 127 microns	4.50 - 5.00 mil	with adhesive

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	22.4 MPa	3250 psi	
Peel Strength	0.158 kN/m	0.900 pli	Adhesion to Fruehauf pre-painted panels
	0.578 kN/m	3.30 pli	Adhesion to Aluminum, anodized

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	38.0 °C	100 °F	
Minimum Service Temperature, Air	4.40 °C	39.9 °F	

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