

## 3M 9628B Double Coated Tape with Quick Bonding Adhesive 360

Category : Polymer , Adhesive

**Material Notes:**

3M™ Double Coated Tapes with 3M™ Quick Bonding Adhesive 360 provides high bond strength to most surfaces, including many low surface energy plastics such as polypropylene and powder coated paints. Information provided by 3M

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_3M-9628B-Double-Coated-Tape-with-Quick-Bonding-Adhesive-360.php](http://www.lookpolymers.com/polymer_3M-9628B-Double-Coated-Tape-with-Quick-Bonding-Adhesive-360.php)

Physical Properties	Metric	English	Comments
Thickness	19.0 microns	0.750 mil	Faceside Adhesive
	19.0 microns	0.750 mil	Backside Adhesive
	50.8 microns	2.00 mil	Total Thickness
	81.3 microns	3.20 mil	Liner Caliper
	127 microns	5.00 mil	Carrier

Mechanical Properties	Metric	English	Comments
Peel Strength	0.5478 kN/m	3.125 pli	LDPE, 180°, 2 mil al foil, 72 hr RT, Faceside; ASTM D3330
	0.5478 kN/m	3.125 pli	LDPE, 180°, 2 mil al foil, 72 hr RT, Backside; ASTM D3330
	0.657 kN/m	3.75 pli	HDPE, 180°, 2 mil al foil, 72 hr RT, Faceside; ASTM D3330
	0.657 kN/m	3.75 pli	HDPE, 180°, 2 mil al foil, 72 hr RT, Backside; ASTM D3330
	0.657 kN/m	3.75 pli	Polypropylene, 180°, 2 mil al foil, 30 sec RT, Faceside; ASTM D3330
	0.657 kN/m	3.75 pli	Polypropylene, 180°, 2 mil al foil, 30 sec RT, Backside; ASTM D3330
	0.71216 kN/m	4.0625 pli	Polypropylene, 180°, 2 mil al foil, 15 min RT, Faceside; ASTM D3330
	0.71216 kN/m	4.0625 pli	Polypropylene, 180°, 2 mil al foil, 15 min RT, Backside; ASTM D3330
	0.9861 kN/m	5.625 pli	Polypropylene, 180°, 2 mil al foil, 72 hr RT, Faceside; ASTM D3330
	0.9861 kN/m	5.625 pli	Polypropylene, 180°, 2 mil al foil, 72 hr RT, Backside; ASTM D3330
	0.9861 kN/m	5.625 pli	ABS, 180°, 2 mil al foil, 72 hr RT, Faceside; ASTM D3330

Mechanical Properties	0.9861 kN/m Metric	6.25 pli English	ABS, 180° 2 mil al foil, 72 hr RT, MILCUM, ASTM D3330 Comments
	1.10 kN/m	6.25 pli	Stainless Steel, 180°, 2 mil al foil, 72 hr RT, Faceside; ASTM D3330
	1.10 kN/m	6.25 pli	Stainless Steel 180°, 2 mil al foil, 72 hr RT, Backside; ASTM D3330
	1.2600 kN/m	7.1875 pli	Polycarbonate, 180°, 2 mil al foil, 72 hr RT, Faceside; ASTM D3330
	1.2600 kN/m	7.1875 pli	Polycarbonate, 180°, 2 mil al foil, 72 hr RT, Backside; ASTM D3330

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	93.0 °C	199 °F	Long term
	177 °C	351 °F	Short term

Processing Properties	Metric	English	Comments
Shelf Life	24.0 Month	24.0 Month	

Descriptive Properties	Value	Comments
Liner	Natural, 60# Glassine	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China