

## 3M 06396 Adhesion Promoter

Category : Other Engineering Material , Additive/Filler for Polymer

**Material Notes:**

3M Adhesion Promoter 06396 is a liquid primer used to improve the adhesion of 3M Automotive Attachment Tapes to most low surface energy plastic materials as well as injection-molded body side moldings and claddings used for automotive exterior trims. This world include common low surface energy plastics used for automotive interior and exterior trim applications (TPO, PPO, PP, PC, PC+ABS, etc). Since formulations and surface energies can vary for these types of materials, each application should be verified through testing. 3M adhesion promoter 06396 is specifically formulated to be used on plastic parts with 3M Acrylic Foam Tapes and 3M Acrylic Plus Tapes (3M part numbers 06377, 06378, 06380, 06381, 06382, 06383, 06385, 06386 and 06397) for automotive applications. Information provided by 3M

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_3M-06396-Adhesion-Promoter.php](http://www.lookpolymers.com/polymer_3M-06396-Adhesion-Promoter.php)

Physical Properties	Metric	English	Comments
Density	0.815 g/cc	0.0294 lb/in <sup>3</sup>	
Solids Content	5.0 %	5.0 %	
Viscosity	25 cP	25 cP	

Thermal Properties	Metric	English	Comments
Flash Point	-20.0 °C	-4.00 °F	

Processing Properties	Metric	English	Comments
Shelf Life	12.0 Month	12.0 Month	
	@Temperature 4.00 - 38.0 °C	@Temperature 39.2 - 100 °F	

Descriptive Properties	Value	Comments
Appearance	Straw	

## Contact Songhan Plastic Technology Co.,Ltd.

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